



# **Table of Contents**

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## **About Western Window Systems**

- Welcome to Awesome
- Live, Design, Build Better

### Our Most Innovative Product Family Yet

About the Series 7000 Family

### Sliding Door Systems

- Series 7600 Multi-Slide Door ■■■
- Series 7650 Sliding Glass Door ■■■

## Folding Door Systems

24 Series 7950 Bi-Fold Door

#### **Hinged and Pivot Doors**

- 30 Series 7900 Hinged Door ■■■
- Series 7980 Pivot Door ■■■

#### Windows

- Series 7630 Window Wall ■■■
- Series 7000 Window Line ■■■
- Series 7610/7620 Operating Window Line ■■■

#### Simulated Steel Line

54 Unlike Anything Else ■■■

#### What You Can Expect

64 Support and Resources

## **Technical Specifications**

- Series 7600/7600s Multi-Slide Door ■■■■
- Series 7650/7650s Sliding Glass Door ■■■■
- Series 7950/7950s Bi-Fold Door ■■■■
- Series 7900/7900s Hinged Door ■■■■
- 102 Series 7980/7980s Pivot Door ■■■■
- Series 7630/7630s Window Wall ■■■■
- Series 7000/7660s/7670s Window Line ■■■■
- Series 7610 Single-Hung Window ■■■
- 126 Series 7620 Sliding Window ■■■
- Infographic: Classic, Performance, and Simulated Steel Families
- 130 Aluminum Finishes





# Our Vision

What fuels our passion to be the best? A single vision statement: Have fun creating a winning company that changes construction and helps our partners live better. This vision serves as an inspiration for everything we do.

## Our Values

In every aspect of our business we strive to excel, approaching every challenge with courage, honesty, and a determination to succeed. We take pride in what we do and work together to achieve outstanding results.

By challenging stereotypes and existing norms, we create unique products and solutions that delight our customers. We dare to take risks. We promote collaboration across teams and with our external partners to allow us to innovate in ways others cannot.

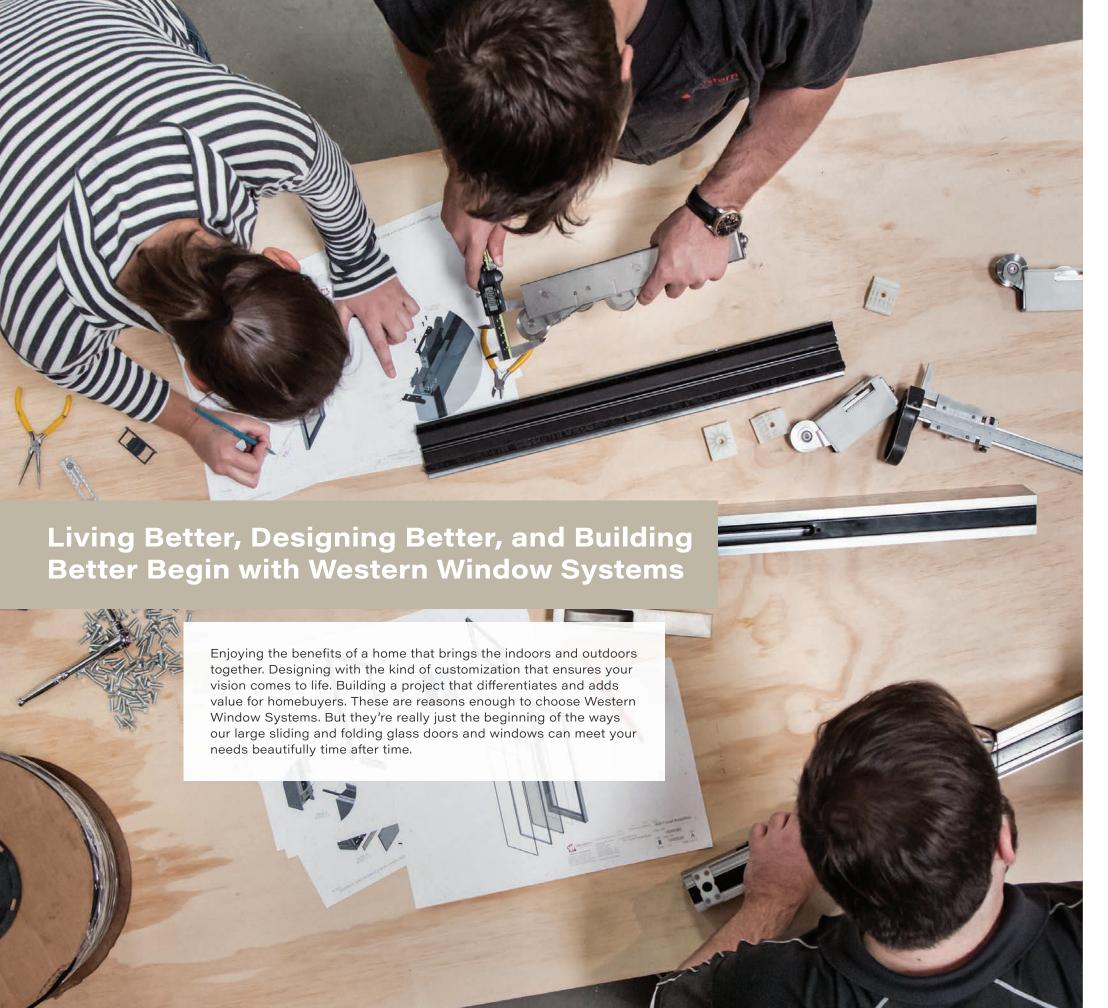
We believe in treating others the way we wish to be treated. By being respectful of others, we maintain a high level of professionalism and encourage openness to new ideas. We believe in giving back whenever we can and strive to make the world a better place.

# **Smarter Manufacturing**

Western Window Systems has been recognized industry-wide for the innovation and quality of its products and the relationships it forges with its employees, dealer partners, architects, homebuilders, and homeowners.

# Western Volunteers

Here at Western Window Systems, we're passionate about giving back to the community. Since we started Western Volunteers, our volunteer program for employees and their families, we've hand-packed over 20,000 meals for malnourished kids, helped to feed over 600 needy families, and donated our foosball table to the local Boys & Girls Club.



# Designed for Indoor-Outdoor Living

Western Window Systems' large moving walls of glass are more than just entryways; they're centerpieces for indoor-outdoor living. Seamlessly merging the indoors with the outside, they transform space by expanding living areas, maximizing views, and letting in loads of natural light and fresh air. The result: a new kind of gathering space that lets you entertain, relax, and live better than ever.

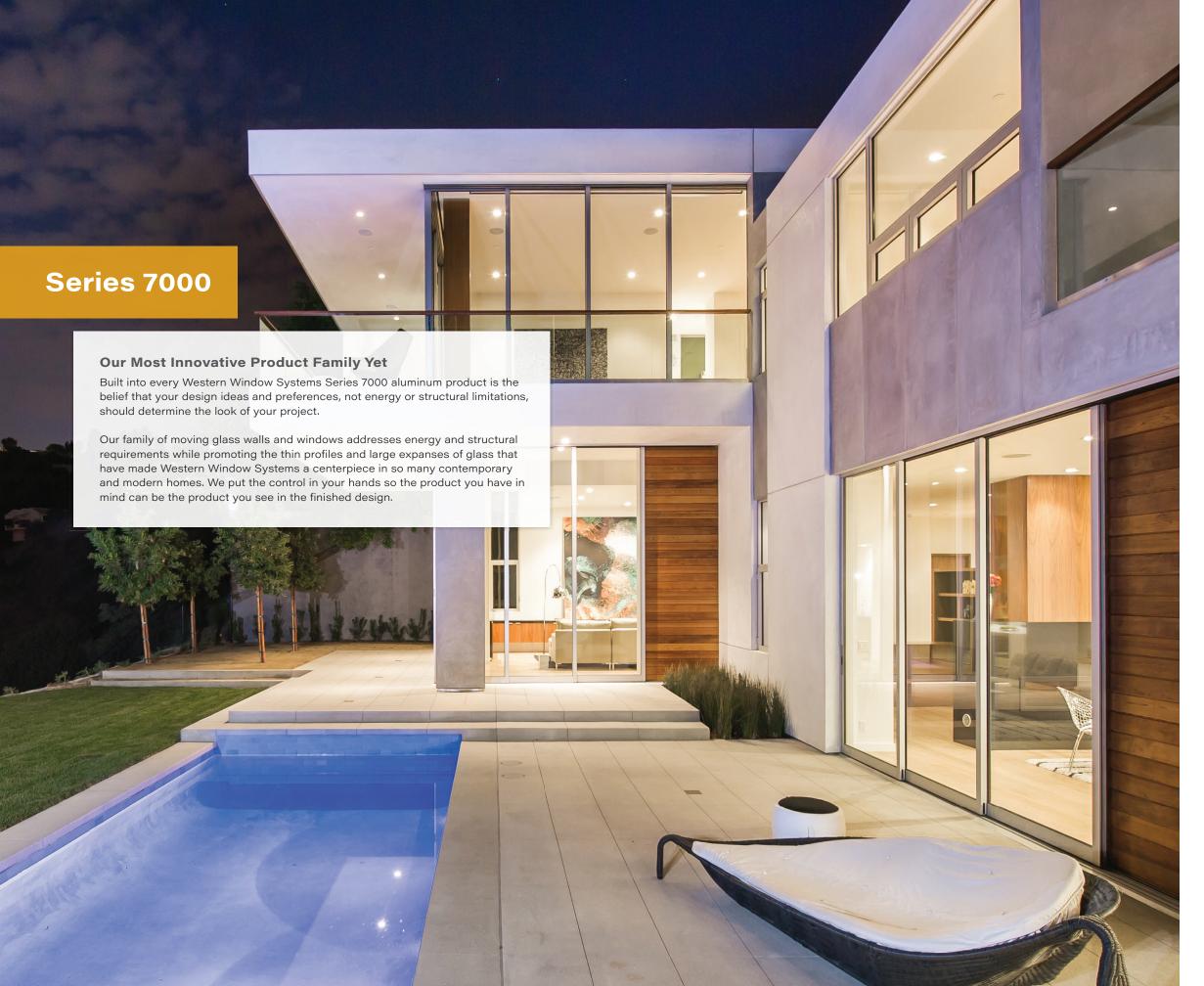


# Originality in Every Project

Whatever your taste in home styles or building designs, you'll find limitless expression with Western Window Systems. Choose a sliding door that neatly tucks away into a pocket, a folding door that creates a grand entrance from corner to corner, or a 90-degree style that completely opens up a room. Further customize your door with sill options, handles, and finishes. By offering infinite ways to express your originality, it's no wonder Western Window Systems is an architectural element in so many projects.

# Built and Tested to Last

Western Window Systems products are designed to withstand not only the elements but also the test of time. Strong and durable, they undergo rigorous testing before getting certified by the National Fenestration Rating Council (NFRC) and the American Architectural Manufacturers Association (AAMA) for use in the United States and Canada.





#### **The Size You Want, Precisely**

Your taste for true contemporary design and large expanses of glass finds nearly limitless expression with Western Window Systems' Series 7000 aluminum product family. Choose completely customizable moving glass walls and windows that, thanks to our signature design, can go taller and wider than you'd expect. Options such as configurations, sills, and finishes allow for complete design flexibility. Plus, Series 7000 products easily integrate to form a unified look throughout an entire project.

#### **Strength and Impact**

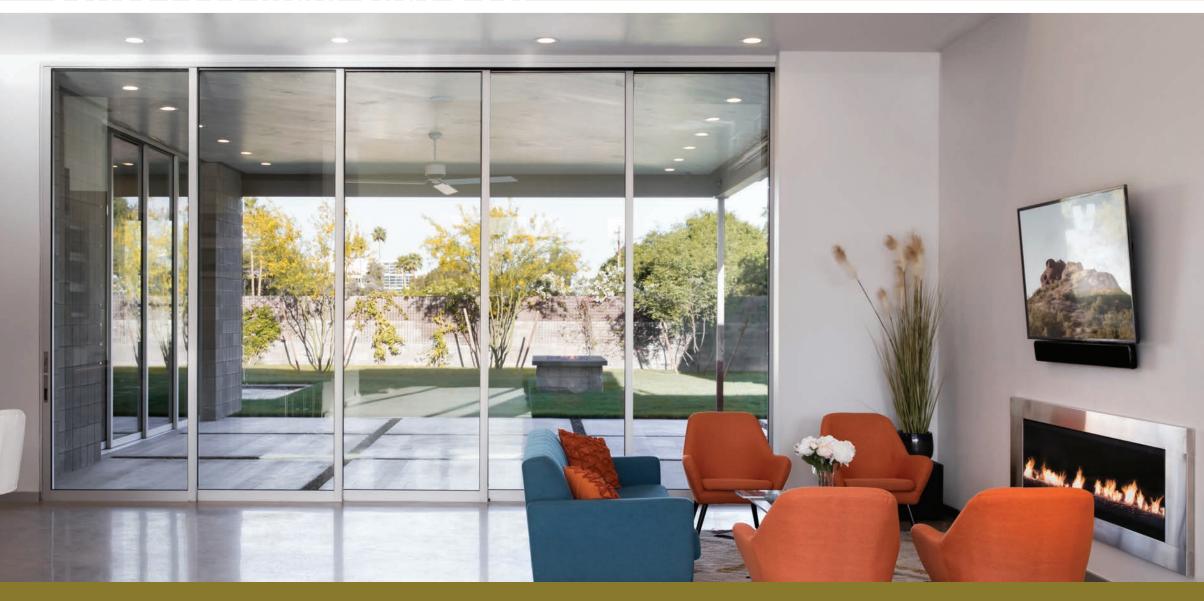
Featuring proprietary Insulbar profiles for increased thermal performance and strength, Western Window Systems' Series 7000 aluminum doors and windows are designed to meet the nation's toughest building codes. Tested to a design pressure rating of 50, the Series 7000 family supports triple-pane, laminated, and security glass essential for noise reduction, making them perfect for a variety of projects.

#### **Designed with Energy Efficiency in Mind**

Unequivocally energy-focused, Western Window Systems' Series 7000 family is all about significantly reducing energy consumption through features like a signature aluminum extrusion design; across-the-board low U-value ratings; and low-E, argon-filled dual-pane glass from Cardinal IG. Even California's rigorous Title 24 requirements are met in both the prescriptive and performance methods.



# Series 7600 Multi-Slide Door





# **Energy Efficiency**

To deliver energy efficiency in a variety of weather conditions, the Series 7600 has a .30 U-value for standard low-E, argon-filled dual-pane glass, and a .19 U-value for high-performance triple-pane glass. It's NFRC-certified and compliant with California's rigorous Title 24 requirements.

#### **Cardinal Glass**

Glass from Cardinal IG can be customized in a variety of types, colors, and thicknesses and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat naturally clean glass. Pre-applied Cardinal Preserve film protects glass during installation.

#### Taller and Wider Sizes

Offering some of the biggest sizes of any brand, the Series 7600 is available in heights up to 15 feet. Choose from pocketing, non-pocketing, and bi-parting configurations. There's even a 90-degree option that completely opens up the sides of a room by eliminating a connecting post. An interlock stile with a narrow 2.9" width keeps lines clean and glass big.



Concealed Locking System

The Series 7600 includes a hidden stainless steel multi-point lock to secure its large sliding panels, providing additional strength and protection. A keyed cylinder option is available.



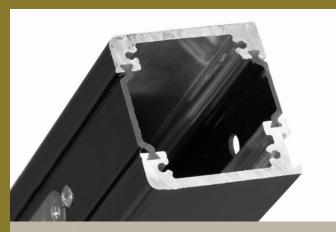
#### **Smooth Operation**

Sealed stainless steel ball bearing rollers make our aluminum multi-slide doors easy to operate. An interlocking track design provides structural integrity and makes it possible to span wide openings with almost any number of panels.



**Heavy-Duty Hardware** 

Rolling hardware includes two options: a standard 1.81" tandem roller and our signature Quad-Zilla Roller, capable of handling extreme panel sizes and heavy glass types.



**Tested for Durability** 

The Series 7600 Multi-Slide Door features a design pressure (DP) rating of 50 and is certified by the AAMA.

# Options: Series 7600 Multi-Slide Door



#### Screen

Our aluminum frame panel screen integrates seamlessly with our multi-slide doors while providing optimal ventilation and protection from outside pests.

# System Automation

All Western Window Systems multi-slide doors are designed with automation in mind. Third parties handle the design, purchase, and installation of all automation systems.



#### **High-Performance Water Barrier Sills**

Our water barrier sills are available in two different sizes and pressure ratings. A weep system helps safeguard against water intrusion. For additional protection, the legs of each sliding panel penetrate the track to keep out dust and debris.



#### Flush Sill\*

With an interior and exterior sill height of just 0.75", the flush sill lines up with most interior flooring for a smooth transition to the outside. Weep holes in the track allow water to drain away from the door while the legs of each sliding panel discourage dust and debris.



#### Thinline Sill\*

The ability of our signature thinline sill to hide almost completely makes it ideal for projects in which a continuation of flooring from the inside to the outdoors needs to appear virtually seamless. Staggered tracks expose a slim channel on which the panels roll, with the finished floor installed between them.

\*Flush and Thinline sills may be less effective at preventing water penetration than the high-performance water barrier sills and may not be appropriate in all climates, conditions, and exposures.



# Contemporary Handle\*\*

Our optional contemporary handle features a minimal one-piece design, comfortable grip, and the option of a keyed cylinder that allows the door to be unlocked from the exterior. Finish is available in brushed nickel or black.

\*\*The contemporary handle is not available on pocketing or 90-degree multi-slide door systems.



#### Flush-Mounted Handle

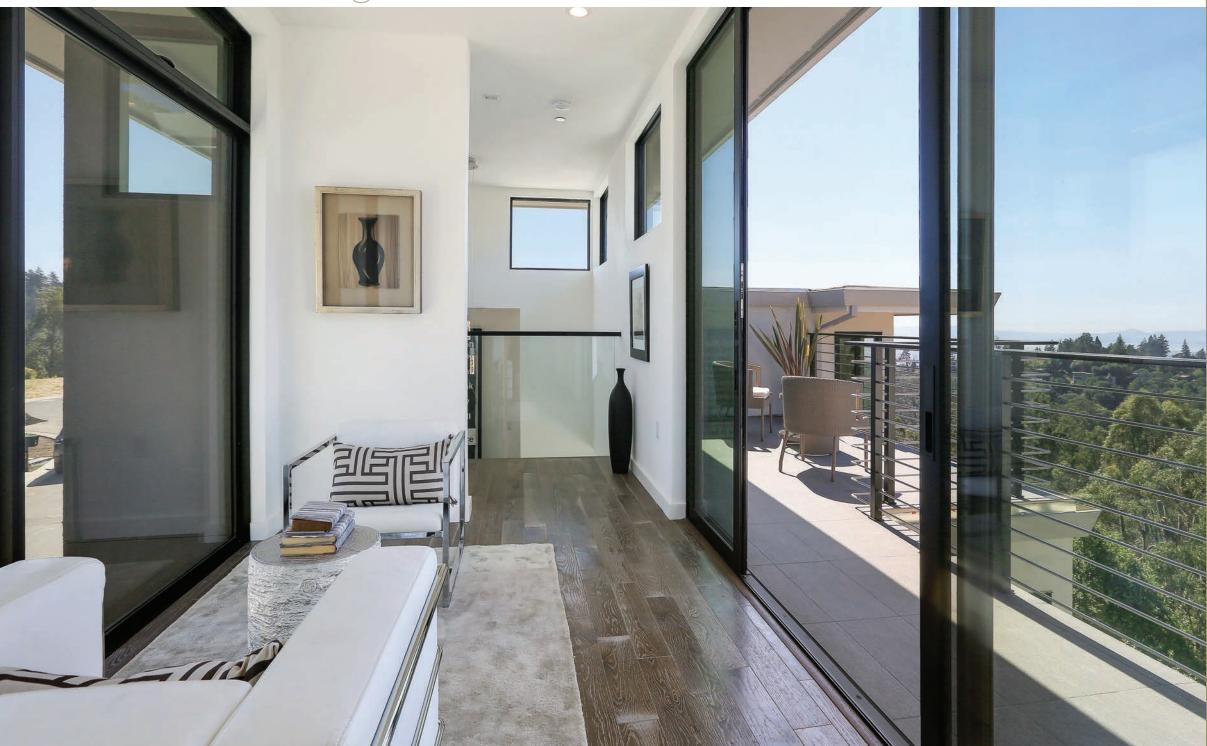
The standard choice for all Western Window Systems multi-slide doors, the flush-mounted handle's clean design lets panels easily slide past each other or into a pocket. An optional keyed cylinder allows the door to be unlocked from the exterior. Finish choices are available in brushed nickel or black.

#### Finishes

Aluminum finishes are available in-stock or as designer selections, and they can be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.

# **Series 7650 Sliding Glass Door** The Series 7650 Sliding Glass Door is more than the next generation of patio door — it's a performance-focused solution for contemporary living spaces. Our strongest and most energy-efficient aluminum sliding glass door ever, it's available in sizes that are taller and wider than you might expect and with completely customizable options to fit your tastes and home design. Design Better

# Series 7650 Sliding Glass Door





Featuring a .30 U-value for standard low-E, argon-filled dual-pane glass, and a .19 U-value for high-performance triple-pane glass, the Series 7650 is able to deliver energy efficiency in a variety of weather conditions. A signature aluminum extrusion design utilizing proprietary Insulbar technology further reduces energy consumption.

NFRC-certified and compliant with California's rigorous Title 24 requirements.

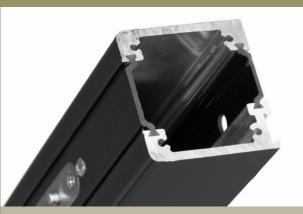
# Climate-Ready Glass

The Series 7650 comes standard with Cardinal IG's all-climate coated or high-performance glass, which delivers solar control and high visibility. Glass can be customized in a variety of types, colors, and thicknesses and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat low-maintenance glass. Pre-applied Cardinal Preserve film protects glass during installation.

# Clean Design, Bigger Sizes

With features such as a narrow 2.9" interlock stile, a modern sill option, and design elements such as jamb covers, consistent sightlines, and a concealed locking system, the Series 7650 maintains a minimalist aesthetic. Engineering efficiencies eliminate the need for a bulky interlock, allowing panels to neatly stack in alignment. Available in heights up to 15 feet in most areas, it's able to go taller and wider than most brands on the market.





Tested for Durability and Performance

The Series 7650 Sliding Glass Door features a design pressure (DP) rating of 50 and is certified by the AAMA.



**Smooth Operation** 

Rolling hardware includes a standard 1.81" tandem roller nd our signature Quad-Zilla Roller, capable of handling xtreme panel sizes and heavy glass types.

#### Heavy-Duty Hardware

Western Window Systems uses stainless steel hardware or its door systems.

# Options: Series 7650 Sliding Glass Door





## Sill Options

The Series 7650 Sliding Glass Door comes standard with a 1.5" sill. For increased effectiveness against the elements, 2" and 2.6" options feature a higher interior leg. The 1.5", 2", and 2.6" sills meet the commercial specifications of the American Architectural Manufacturers Association (AAMA) and boast a performance rating of DP50. A flush sill option that lines up with most interior flooring is also available. All sills are finished to match the color of the frame.



#### Screen

Manufactured with a thicker extrusion for durability, our heavy-duty aluminum frame panel screen provides optimate ventilation and protection from outside pests.



## **Contemporary Handle**

Our optional contemporary handle features a minimal one-piece design, comfortable grip, and the option of a seyed cylinder that allows the door to be unlocked from the exterior. Finish choices are available in brushed nickel or black.



#### Flush-Mounted Handle

The flush-mounted handle is designed to integrate into the panel for a clean aesthetic. An optional keyed cylinder allows the door to be unlocked from the exterior. Finish choices are available in brushed nickel or black.

#### Finishes

Aluminum finishes are available in-stock or as designer selections, and they can be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.



# Series 7950 Bi-Fold Door





The Series 7950 features a .30 U-value for standard low-E, argon-filled dual-pane glass. A signature aluminum extrusion design utilizing proprietary Insulbar technology further reduces energy consumption. Compliant with California's rigorous Title 24 requirements.

#### **Tested for Durability**

STC-rated for acoustic performance.

#### **Built for Strength**

a 5.875" frame depth supports triple-pane, laminated, and security glass — essential options for noise reduction as well as impact resistance. The Series 7950 is currently in testing fo hurricane impact.

#### Concealed Locking System

To secure its folding panels, the Series 7950 includes a hidden stainless steel multi-point lock for additional strength and protection. An optional keyed cylinder is available.

#### Smooth Operation

Sealed stainless steel ball bearing rollers make the Series 7950 Bi-Fold Door easy to operate. A single track



Carrier Hinge - Head Load Bi-Fold



Heavy-Duty Carrier Hinge - Head Load Bi-Fold

## Heavy-Duty Hardware

Western Window Systems uses stainless steel hardware for its door systems. Head load carrier hinges are available in standard and heavy-duty capacities for extreme panel sizes and heavy class types.



#### Climate-Ready Glass

All-climate coated or high-performance glass from Cardinal IG delivers solar control and high visibility and comes standard with the Series 7950 Bi-Fold Door. Customized glass options include laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat low-maintenance glass. Pre-applied Cardinal Preserve film protects glass during installation.

# Options: Series 7950 Bi-Fold Door





#### Water Barrier Sill

The Series 7950 Bi-Fold Door comes standard with a 2" water barrier sill to help safeguard against water intrusion. Finished to match the color of the frame



#### Flush Sill\*

For a smooth transition from the inside to the outdoors, the optional flush sill lines up with most interior flooring and features an interior and exterior height of just 0.958". Finished to match the color of the frame.

\*The flush sill may be less effective at preventing water penetration than the high-performance water barrier sill and may not be appropriate in all climates, conditions, and exposures.



#### **U-Track**

The optional U-track allows for a flush transition from room t room. The U-track is not warranted against water penetration Available in a dark bronze finish.



# Design to Fit Your Tastes

The Series 7950 incorporates durability with a clean, contemporary design. A 3.17" stile allows for more glass and light. Options such as a modern sill, 90-degree configurations, and split finishes result in limitless ways to fit your tastes. The Series 7950 can even be designed as a window — perfect for opening up living spaces like kitchens and patio bars. Available in heights up to 12 fee in select configurations and using heavy-duty hardware

#### High-Quality Handles

Designed for durability and comfort, the Series 7950 features three high-quality, contemporary handles. The Dallas handle, located on all active panels, includes an optional key lock. A D-shaped pull handle at the bi-fold's pivot points, further aids in opening and closing the door. And an inactive lock handle, at the door's pivot points, secures the door panels with steel pins at the head and sill.

#### Finishes

Aluminum finishes are available in-stock or as designer selections, and they can be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.



# **Options**



## **Energy Efficiency**

Energy-smart in a variety of weather conditions, the Series 7900 features a .30 U-value for standard low-E, argon-filled dual-pane glass, and a .21 U-value for high-performance triplepane glass. Our signature aluminum extrusion design further reduces energy consumption. The Series 7900 is compliant with California's rigorous Title 24 requirements.

#### Size and Strength

The Series 7900 Hinged Door is performancerated at DP50 and is available in single or double inswing and outswing configurations. Standard jambs are available for panel sizes up to 4' x 10'. Heavy-duty jambs are required for larger sizes (up to 5' x 12').

#### Cardinal Glass

The Series 7900 Hinged Door comes standard with Cardinal IG's allclimate coated or high-performance glass, which provides solar control and high visibility. Glass can be customized in a variety of types, colors, and thicknesses. Options include laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat low-maintenance glass. Pre-applied Cardinal Preserve film protects glass during installation.

#### **Smooth Operation and Hardware**

Available with the medium stile, an optional concealed overhead closure and secondary lock ensure the door is self-closing. On doors over 96" tal stainless steel roller catches are utilized to help pull the door in tight.

#### Versatility

For even more design flexibility, the Series 7900 Hinged Door ca be combined with our fixed and hinged windows.





#### Standard Threshold

Ideal for residential applications, the standard threshold is 5.875" wide and features a 1" exterior step (1.69" for inswing doors) that protects against water penetration and allows full-perimeter weatherstripping on outswing doors, reducing air infiltration. Inswing doors are equipped with a weatherstrip assembly mounted to the bottom of the door that sweeps against the threshold. Finished to match the color of the frame.

#### Commercial Threshold\*

The Series 7900 Hinged Door utilizes a low-profile commercial threshold that favors ease of entry over protection from the elements. Available in satin and bronz anodized finishes. Capable of meeting ADA (Americans with Disabilities Act) requirements.

\*The commercial threshold may be less effective at preventing water penetration than the standard threshold and therefore may not be appropriate in all climates, conditions, and exposures.

#### Handles

Our Dallas handle features a minimal one-piece design and comfortable grip. A ladder pull handle is also available. Finishes include brushed nickel and black.

#### Type C Lock

Our standard deadbolt lock, the heavy-duty Type C features a 1.5" backset on medium-stile doors. Available with medium stile only.

#### Three-Point Lock

Used for doors up to 10', this lever-activated multi-point lock provides additional vertical strength and security through several locking points in the jamb or inactive stile.

#### Five-Point Lock

This multi-point style lock is lever-activated and provide additional vertical strength and security through several locking points in the jamb or inactive stile.

#### Six-Point Lock

The strongest of the hinged door locks, this multi-point lock is lever-activated and provides additional vertical strength and security through several lock points in the jamb or inactive stile and bolts in the head and threshold.

#### Finishes

Aluminum finishes are available in-stock and as designer selections. They can also be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.







## Climate-Ready Glass

For solar control and high visibility, the Series 7980 Pivot Door comes standard with Cardinal IG's all-climate coated or high-performance glass. Glass can be customized in a variety of types, colors, and thicknesses. Options include laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat low-maintenance glass. Pre-applied Cardinal Preserve film protects glass during installation.

#### Taller and Wider Sizes

The Series 7980 Pivot Door can swing in or out and is available in widths up to 96" and heights up to 144." For even more design flexibility, it can be partnered with any of our fixed or hinged window styles.

# **Energy Efficiency**

The Series 7980 features simulated NFRC values as low as .30 with standard low-E, dual pane glass. A signature aluminum extrusion design reduces energy consumption. Compliant with California's rigorous Title 24 requirements.

# Clean Design

Large glass and a minimal frame allow for more light and a modern style. For commercial use, a 5.975" frame depth is comparable to that of typical storefront systems.



#### **Heavy-Duty Hardware**

Standard hardware includes the Type C lock (our standard deadbolt lock with a 1.5" backset), top and bottom roller catches to help pull the door in tight, and a 48" tall offset ladder-style pull handle available in a brushed steel or black finish.



#### Commercial Threshold\*

The Series 7980 Pivot Door utilizes a low-profile commercial threshold that favors ease of entry over protection from the elements. Available in satin and bronze anodized finishes. Capable of meeting ADA (American Disabilities Act) requirements.

\*The commercial threshold may be less effective at preventing water penetration than the standard threshold and therefore may not be appropriate in all climates, conditions, and exposures.

#### **Smooth Operation**

Custom pivot hardware supports the weight of the Series 7980 on the bottom arm, creating less stress on the frame and allowing the door to swing smoothly and effortlessly. Even massive doors weighing up to 500 pounds open with ease. An optional concealed overhead closure and secondary lock ensure the door is self-closing.

#### Durability

Built to last, the Series 7980 Pivot Door is designed with secured corners and top and bottom rails that nest with the stiles for a permanent, rigid connection.

#### Finishes

Aluminum finishes are available in-stock and as designer selections. They can also be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.









# **Energy Efficiency**

Able to deliver energy efficiency in a variety of weather conditions, the Series 7630 Window Wall features a .29 U-value for standard low-E, argon-filled dual-pane glass, and a .17 U-value for high-performance triple-pane glass. A signature aluminum extrusion design utilizing proprietary Insulbar technology further reduces energy consumption. The Series 7630 is NFRC-tested and complies with California's rigorous Title 24 requirements.

#### Strength

For strength against the elements, the Series 7630 Window Wall achieves a performance grade of CW-PG100 at sizes up to 60" x 120". (CW-PG100 includes a design pressure of 100 pounds per square foot, the equivalent of 200 mph winds). A thin extrusion profile supports triple-pane, laminated, and security glass — essential options for noise reduction. The Series 7630 is currently in testing for hurricane impact.

# Designed for Every Space and Style

The mulling process for the Series 7630 Window Wall keeps sightlines narrow, resulting in a clean, contemporary look that can be replicated through an entire wall of glass. For even more customization, a 5.875" frame depth allows Series 7000 sliding doors, ventilating windows, and hinged doors to directly mull to any combination of windows. Available in heights up to 16 feet, depending on application.

# Options: Series 7630 Window Wall





#### Standard Base Sill

The standard base sill for the Series 7630 Window Wall is 0.875" tall and is used around the perimeter of all Series 7000 fixed windows.



## High Base Sill

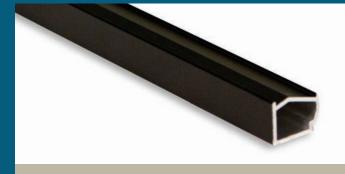
Perfect for fixed windows that will sit directly on a finished floor, the high base sill is 1.75" tall.



#### **Extruded Nail Fin**

For additional protection against the elements, the perimeter of the Series 7630 Window Wall is available with an extruded nail fin located 1" from the exterior.





## Standard Stop

The standard stop for the Series 7630 Window Wall features a classic stepped profile with removable stops and weep holes at the base. Available in multiple dimensions, it can accommodate 1", 1.3", and 1.6" OA glass.

#### **Cardinal Glass**

Performance glass options from Cardinal IG can be customized in a variety of types, colors, and thicknesses. Options include laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat lowmaintenance glass. Pre-applied Cardinal Preserve film protects glass during installation.

#### **Finishes**

Aluminum finishes are available in-stock or as designer selections. They can be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.







#### **Energy Efficiency**

In addition to the Series 7000 window line's low U-values (see pages 48 and 49 for more information), a signature aluminum extrusion design utilizing custom Insulbar technology further reduces energy consumption. Windows are NFRC-tested and comply with California's rigorous Title 24 requirements.

#### Strength

For strength against the elements, the Series 7000 casement, awning, and fixed windows received a performance rating of CW-PG50. A frame depth of 5.875" supports triple-pane, laminated, and security glass — essential options for noise reduction. The Series 7670 Casement, Series 7660 Awning, and Series 7675 Fixed Window are currently in testing for hurricane impact.

#### **Cardinal Glass**

The Series 7000 hinged window line offers performance glass options from Cardinal IG that include laminated glass, solar- and glare-control glass, enhanced winter-performance glass, and Neat low-maintenance glass. Pre-applied Cardinal Preserve Film protects glass during installation.

#### Screening

Screens for the Series 7000 window line are manufactured from extruded aluminum for durability and are finished to match the window's frame color.

#### Finishes

Aluminum finishes are available in-stock or as designer selections. They can be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.

# Series 7000 Window Line



#### Casement

The Series 7670 Casement Window hinges on the side, swings outward to the left or right, and provides excellent top-to-bottom ventilation. Butt hinges and a roto operator make for effortless opening and closing.

#### Features

- A .35 U-value for standard low-E, argon-filled dual-pane glass
- A .32 U-value for Cardinal i89 low-E, argon-filled dual-pane glass
- A .25 U-value for high-performance triple-pane glass
- Performance-rated at CW-PG50
- Available in widths from 18" to 36" and heights from 18" to 95.5"
- Screens mounted on the interior



Standard Handle



The Series 7660 Awning Window hinges on the top, opens outward, and is typically wider than it is tall. Ideal for providing natural light and ventilation to small areas, it saves space by opening out from the bottom with a double scissor arm. Typically placed high on a wall for privacy or in

#### Features

• A .36 U-value for standard low-E, argon-filled dual-pane glass

combination with other windows.

- A .33 U-value for Cardinal i89 low-E, argon-filled dual-pane glass
- A .26 U-value for high-performance triple-pane glass
- Performance-rated at CW-PG50
- Available in widths from 20" to 60" and heights from 18" to 48"
- Motorized operator available for awning windows in hard-to-reach areas



#### Hinge Hardware

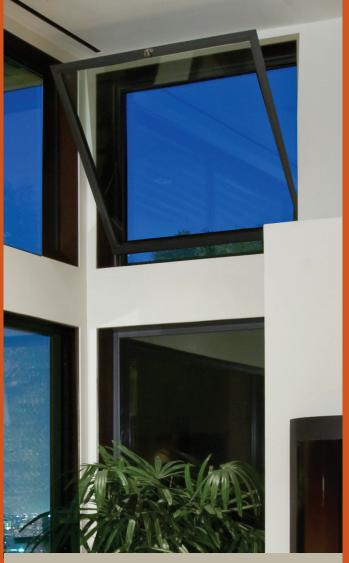
Designed to create a sleeker profile, Series 7000 casement and awning windows feature new hinge hardware and contemporary handles.



The non-operational Series 7675 Fixed Window is designed to maximize viewing areas and bring more light into a room. It is commonly used in conjunction with casement and awning windows, which open for airflow, and features matching sightlines to create a clean, smooth appearance.

#### Features

- A .28 U-value for standard low-E, argon-filled dual-pane glass
- A .25 U-value for Cardinal i89 low-E, argon-filled dual-pane glass
- A .17 U-value for high-performance triple-pane glass
- Performance-rated at CW-PG50
- Available in widths from 18" to 60" and heights from 18" to 95.5".
   Some restrictions may apply



#### Hopper

Perfect for places where there is limited space for a window to extend to the outside, the Series 7680 Hopper Window hinges on the bottom and opens from the top. When used in basements, it helps prevent leaves, dust, and other debris from blowing inside while still providing ventilation.

#### Features

- A .34 U-value for standard low-E, argon-filled dual-pane glass
- A .26 U-value for high-performance triple-pane glass
- Performance-rated at CW-PG50.
   Available in widths from 14" to 60" and heights from 14" to 44"
- Available with a pawl handle or ring-pull latch with extension pole



# Series 7610/7620 Operating Window Line



#### **Energy Efficiency**

In addition to a .34 U-value for standard low-E, argonfilled dual pane glass, our operating window line boasts a signature aluminum extrusion design utilizing custom Insulbar technology that further reduces energy consumption Windows are NFRC-tested and comply with California's Title 24 requirements.

#### Strength

The Series 7610 Single-Hung and Series 7620 Sliding Window test units received a performance rating of CW-PG50. A frame depth of 5.875" supports triple-pane, laminated, and security glass — essential options for noise reduction. Currently in testing for hurricane impact.

#### **Locking System**

A positive-acting cam lock engages an integrated strike in the frame's center bar. Black finish only.

#### **Heavy Duty Hardware**

For strength and smooth operation, Western Window Systems uses premium hardware for its windows. All fasteners are stainless steel.

#### **Climate-Ready Glass**

For solar control and high visibility, our operating windows come standard with Cardinal IG's all-climate coated or high-performance glass. Glass can be customized in a variety of types, colors, and thicknesses. Options include laminated glass, solar- and glare-control glass, enhanced winter performance glass, and Neat low-maintenance glass. Pre-applied Cardinal Preserve film protects glass during installation.

#### Screening

Screens are manufactured from extruded aluminum and employ an easy-to-use concealed clip system. Screen frames are finished to match the window's frame color.

#### Finishes

Colors are available in-stock or as designer selections. They can be customized to match nearly any color. For approximate finish options, see page 130. For exact paint swatch samples, contact us.



# Series 7610 Single-Hung Window

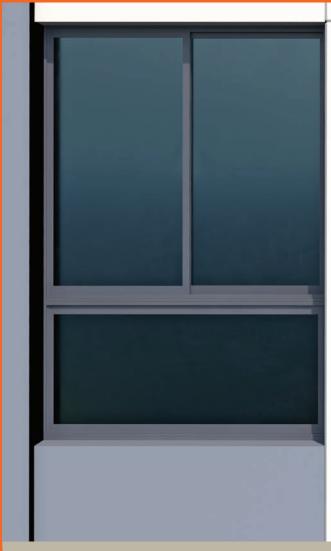
Featuring a top sash that is fixed and a bottom sash that moves up to open and let in fresh air, the Series 7610 Single-Hung Window can also be referred to as a sash window, it's easy to operate, and its contemporary appearance makes it ideal for a variety of projects.

#### **Heavy Duty Hardware**

To control the vent panel in the open position, our single-hung windows are equipped with block and tackle-type balances.

#### Sizes

The Series 7610 Single-Hung Window is available in sizes up to 72" in width and 120" in height. Vent height is typically half the window height. Custom vent heights are available but cannot exceed half the window height.



#### Series 7620 Sliding Window

The Series 7620 Sliding Window features two or three sashes aligned horizontally and sliding left or right. One sash slides open in a single slider. A double slider allows both sashes to open. Picture sliders have a sliding sash on either side of a stationary sash.

#### Sizes

Our double-sash sliding window is available in sizes up to 120" in width and 72" in height, with a maximum size of 40 square feet. Triple-sash windows are available up to 120" in width and 72" in height, with a maximum size of 50 square feet. Picture sliders (a sliding sash on either side of a stationary sash) are also available.

#### Smooth Operation

The sliding panels of the Series 7620 are equipped with durable Celcon rollers mounted in nylon housings modeled after our popular multi-slide door.



Like Steel.
Unlike Anything Else.

Affordable. Energy-smart. Beautiful. These are reasons enough to choose Western Window Systems' simulated steel line of moving glass walls and windows. But as you'll see, they're just the beginning of the ways we can serve your design needs for a multitude of architectural styles.





# No Other Simulated Steel Product

#### Impeccable Design

Embodying nearly 60 years of advancements in door and window design, our thermally broken simulated steel line of moving glass walls and windows reaches new heights of luxury and refinement. Of course, the elements that make Western Window Systems a top choice among architects - clean, narrow profiles to keep glass big and maximize the amount of natural light — are still unmistakable.

#### Customized to Your Vision

From traditional projects with factory-style windows and doors to modern minimalist looks featuring large panes of glass, you'll find nearly limitless expression with our simulated steel line. Choose made-to-order moving glass walls and windows that, thanks to a signature design, can go taller and wider than you'd expect. Options such as split finishes, screens, and hardware allow for even more design flexibility.

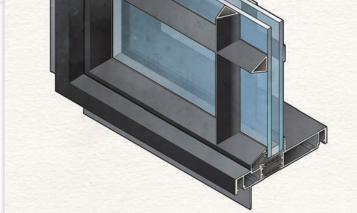
# **Superior Performance**

Built with a signature aluminum extrusion design, across-the-board low U-value ratings, and low-E, argon-filled dual-pane glass, Western Window Systems' thermally broken simulated steel line is all about reducing energy consumption. A proprietary Insulbar profile assists in increased thermal performance and strength. All product families are NFRC-tested to a design pressure rating of 50 and support laminated and security glass essential for noise reduction.

# Faster, Easier, and More Affordable

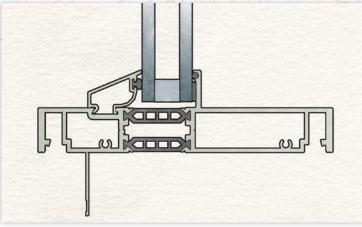
Unlike steel doors and windows that can cost double the price of aluminum, require field glazing, and include lengthy lead times, Western Window Systems' simulated steel line is all about inspiration, efficiency, and value. Of course, there's a price advantage — but also completely customizable products, short production lead times, and pre-glazed systems to reduce handling and installation time.





## Narrow, Clean Profiles

Decidedly design-forward, the simulated steel line is all about detail, such as beveled glass stops and .875" simulated divided lites (SDLs) designed to emulate a steel putty glaze.



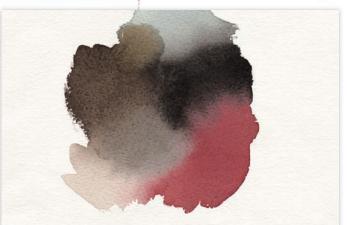
# High-Performance Glass

Options from Cardinal IG include laminated glass, solar- and glare-control glass, enhanced winter performance glass, and low-maintenance glass.



# Easy Integration

Simulated steel doors and windows easily integrate to form a unified look.

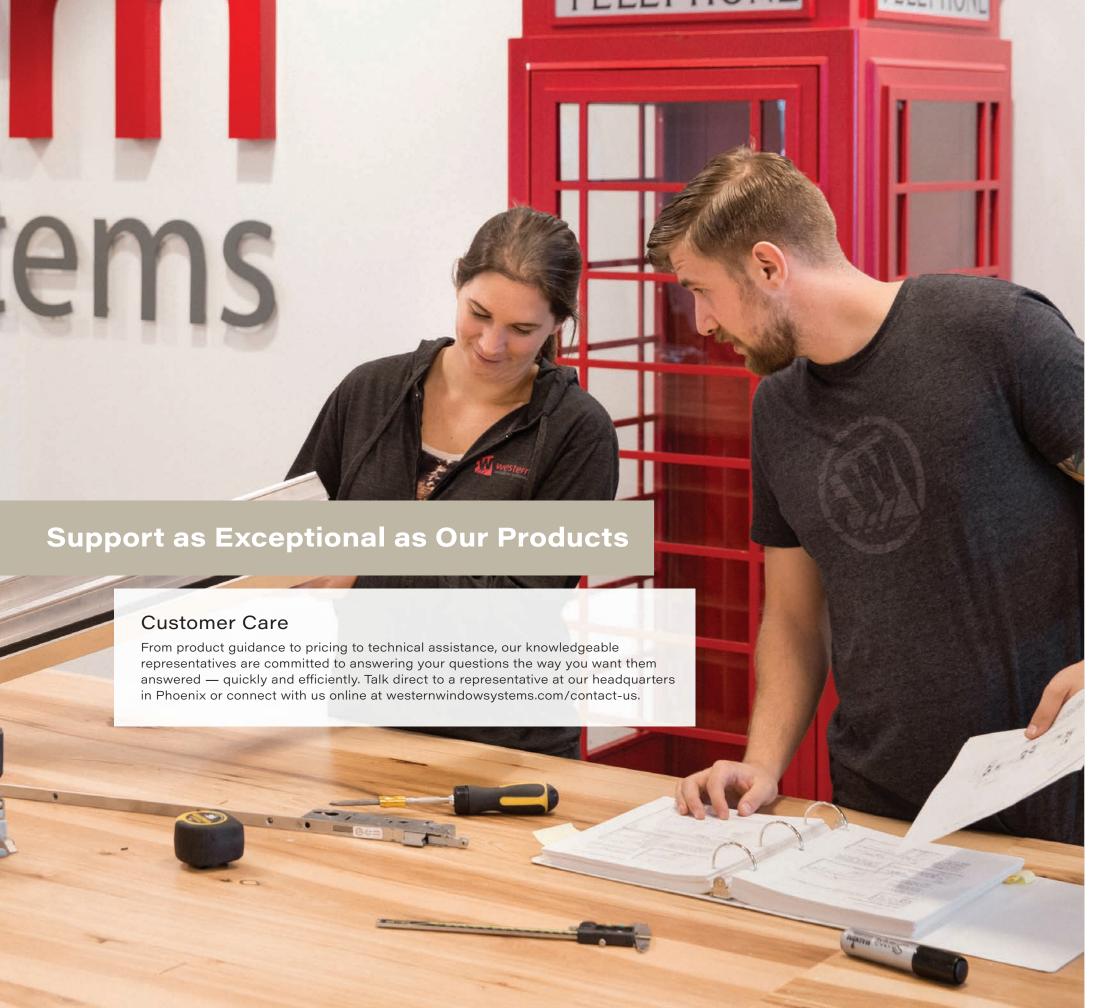


#### Finishes

Available in-stock, as designer selections, or customized to match any color. See page 130 for options.







# **Shortened Lead Times**

To help keep your project on time and on budget, we offer some of the shortest production lead times in the industry. Production lead times are updated daily on every product we make. To get the most current lead times, contact a Western Window Systems representative at westernwindowsystems.com/contact-us.

# Online Resources

Find specifications, watch installation videos, and download resources like energy values and product brochures. Look for them under the "WWS for Professionals" tab at westernwindowsystems.com.

# Installation

We recommend installation be performed by an experienced professional in accordance with the tested and accepted installation techniques of the American Architectural Manufacturers Association (AAMA) and Western Window Systems' written installation instructions (supplied with all products). Following these instructions is required for correct installation and to maintain product warranty.

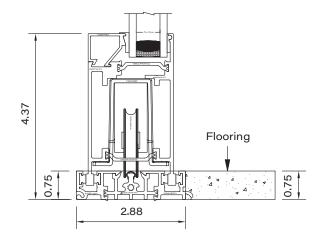
# Warranties You Can Trust

We offer a limited lifetime warranty that our insulating glass will be free of permanent material obstruction of vision due to a premature failure of the air seal. A 10-year limited warranty on workmanship and materials gives you reassurance and confidence in both the reliability of our products as well as your investment. For full warranty details, visit westernwindowsystems.com/support/warranty-information.

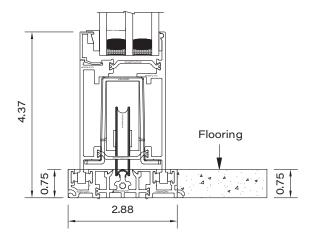




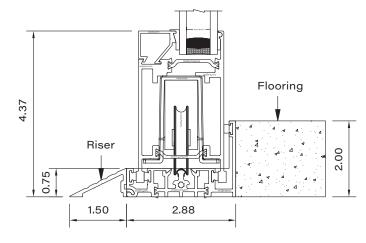
# Series 7600 Multi-Slide Door



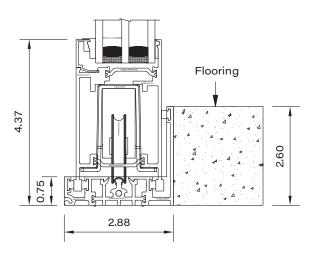
flush threshold with tandem, Quad-Zilla, and dual-pane glass



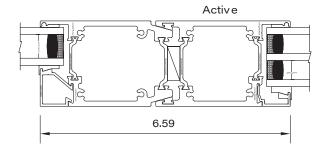
flush threshold with tandem, Quad-Zilla, and triple-pane glass



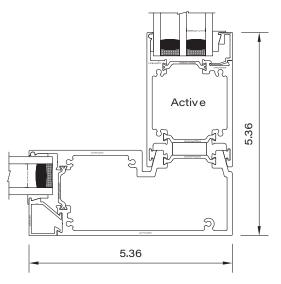
2" threshold with tandem and Quad-Zilla



high-performance 2.6" threshold with tandem and Quad-Zilla



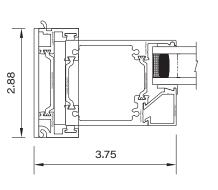
bi-parting condition



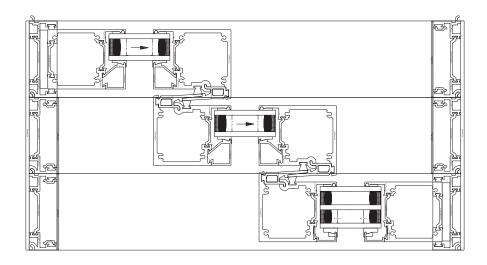
90-degree condition

2.92

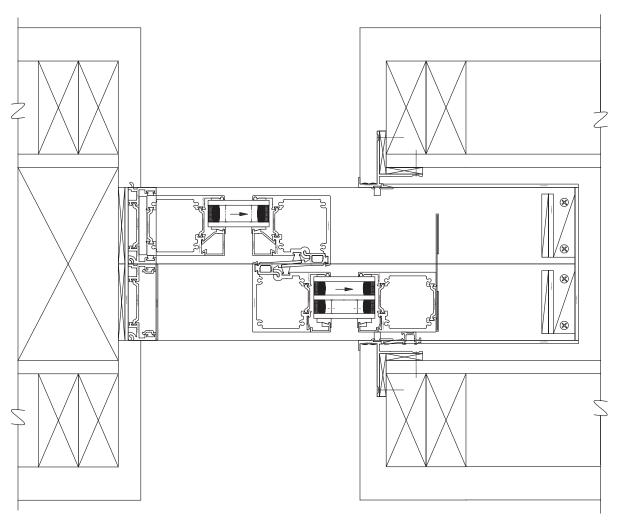
interlocking condition



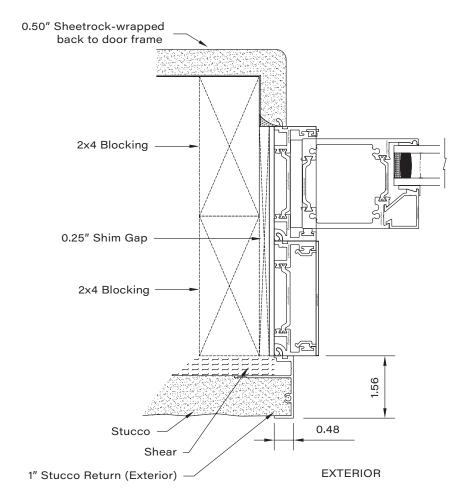
fixed position



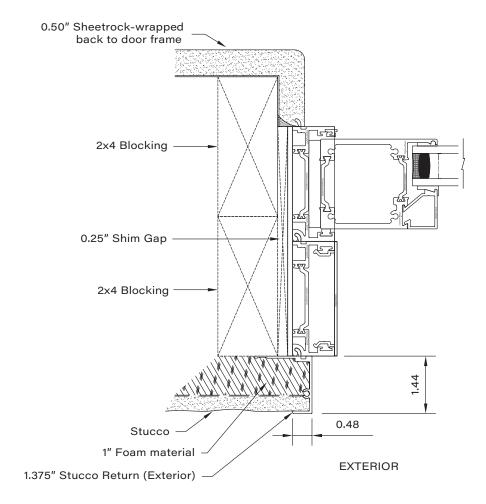
horizontal section of 3-panel stacking door or 2XO



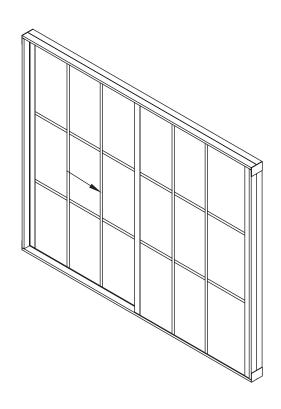
horizontal section of 2-panel pocket door or 2XP



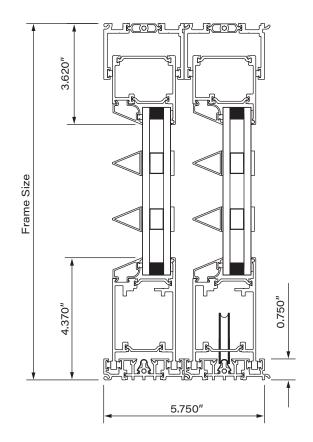
1" stucco return wall construction profile @ stud multi-slide door jamb application

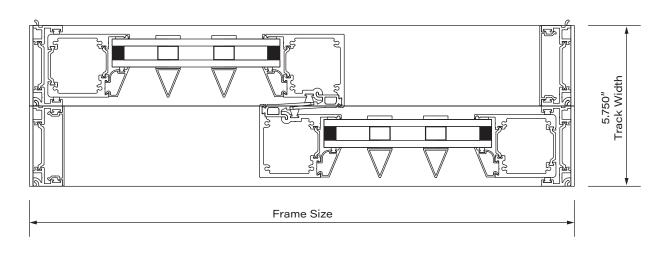


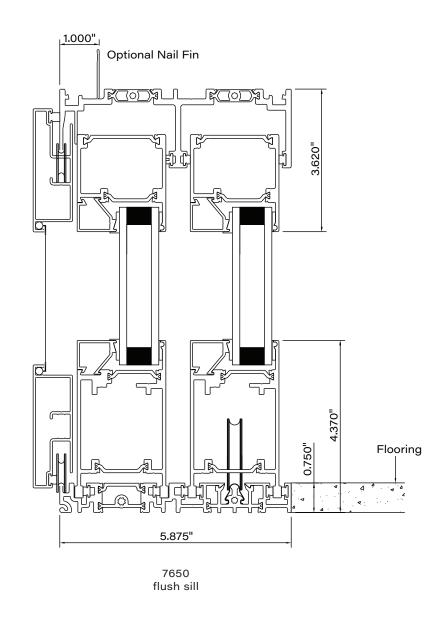
1.375" stucco return wall construction profile @ stud multi-slide door jamb application

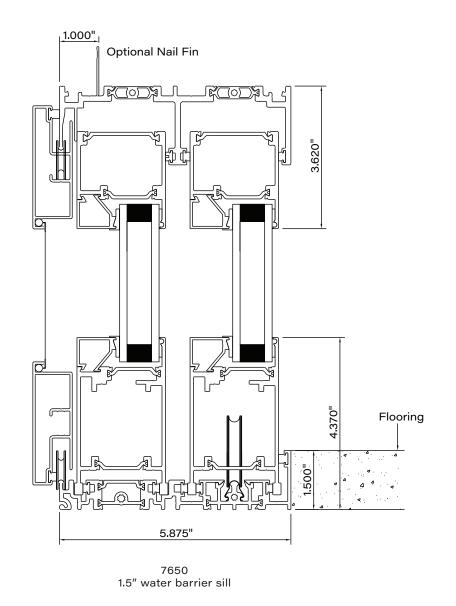


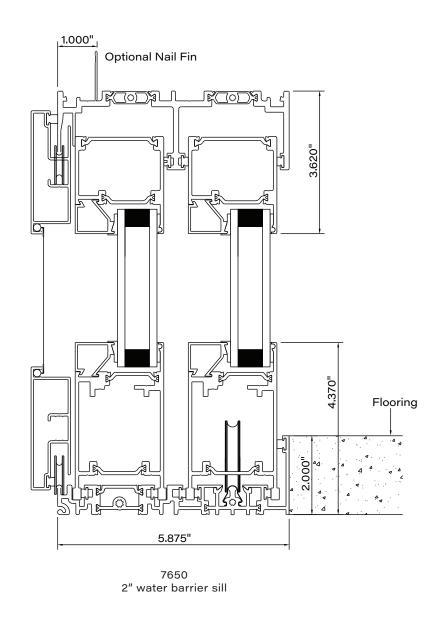
- .30 U-value for standard low-E, argon-filled dual-pane glass
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Performance-rated at DP50
- Available in sizes up to 15 feet in most markets
- 2.9" interlock stile
- Pocketing, non-pocketing, bi-parting, and 90-degree configurations
- Certified by AAMA
- Energy Star-qualified options
- Sealed stainless steel ball bearing rollers
- Quad-Zilla roller for extreme sizes and heavy glass types
- Water barrier, flush, and thinline sill options
- Premium or flush-mounted handle
- Interlocking track design
- Concealed locking system
- Aluminum frame panel screen
- In-stock, designer, split, and custom finishes, see page 130
- System automation (third party)
- Title 24 compliant (California)

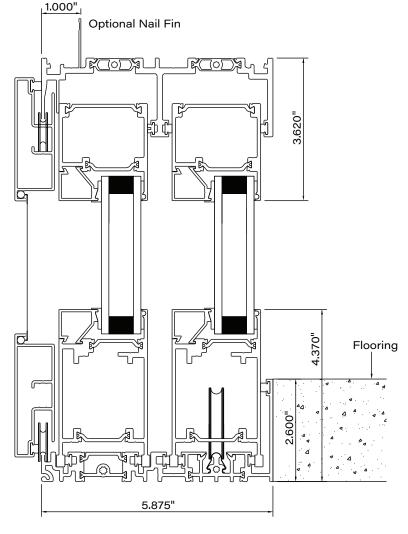




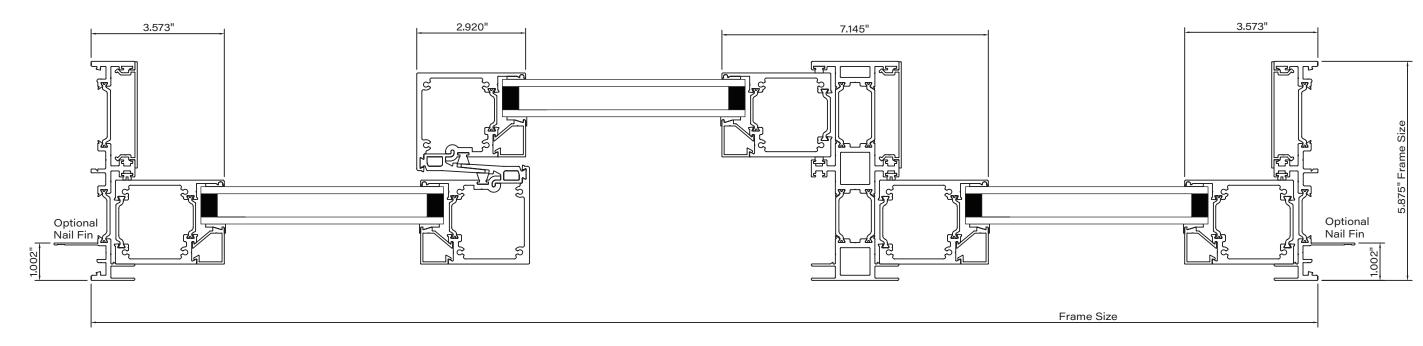




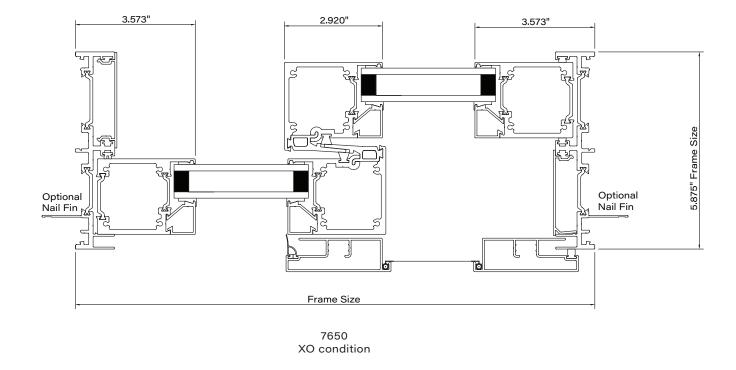


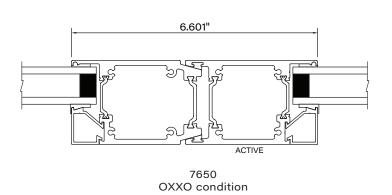


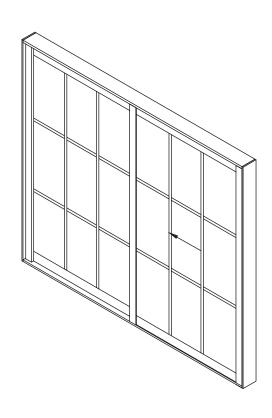
7650 2.6" water barrier sill



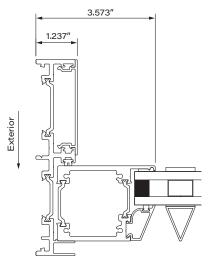
7650 OXO condition



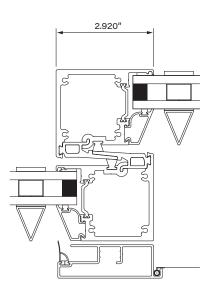




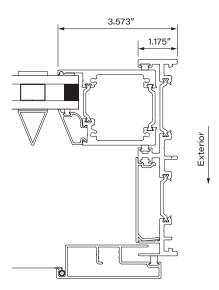
- .30 U-value for standard low-E, argon-filled dual-pane glass
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Performance-rated at DP50
- Available in sizes up to 15 feet in most markets
- 2.9" interlock stile
- Certified by AAMA
- Quad-Zilla roller for extreme sizes and heavy glass types
- Water barrier and flush sill options
- Premium or flush-mounted handle
- Concealed locking system
- Aluminum frame panel screen
- In-stock, designer, split, and custom finishes, see page 130
- System automation (third party)
- Title 24 compliant (California)



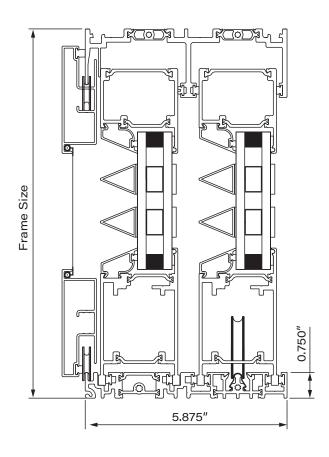
Fixed Jamb

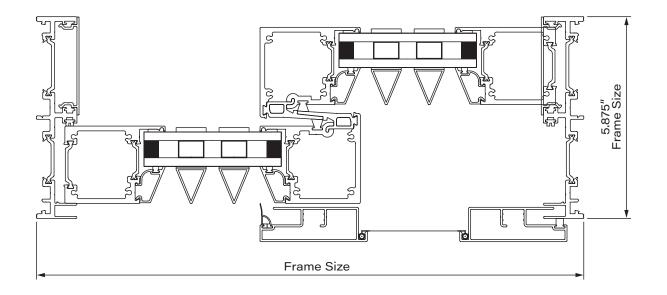


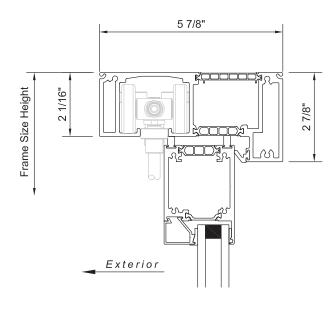
Interlock (Typical)



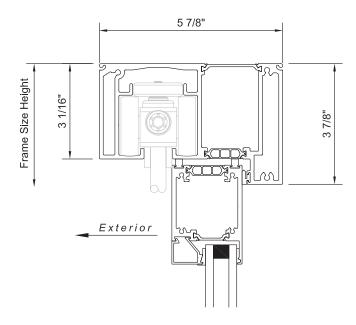
Lock Jamb @ Active



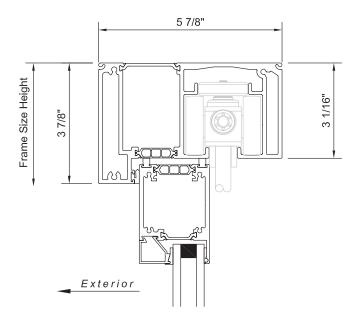




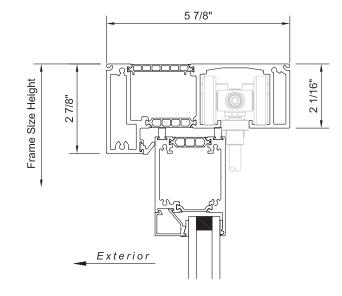
head load bi-fold fold-out head



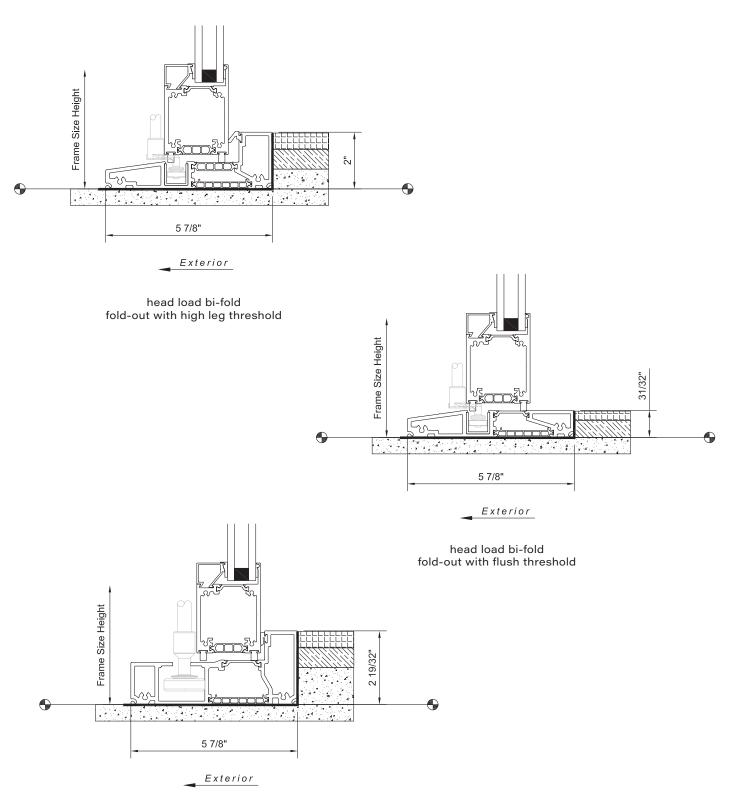
heavy-duty head load bi-fold fold-out head



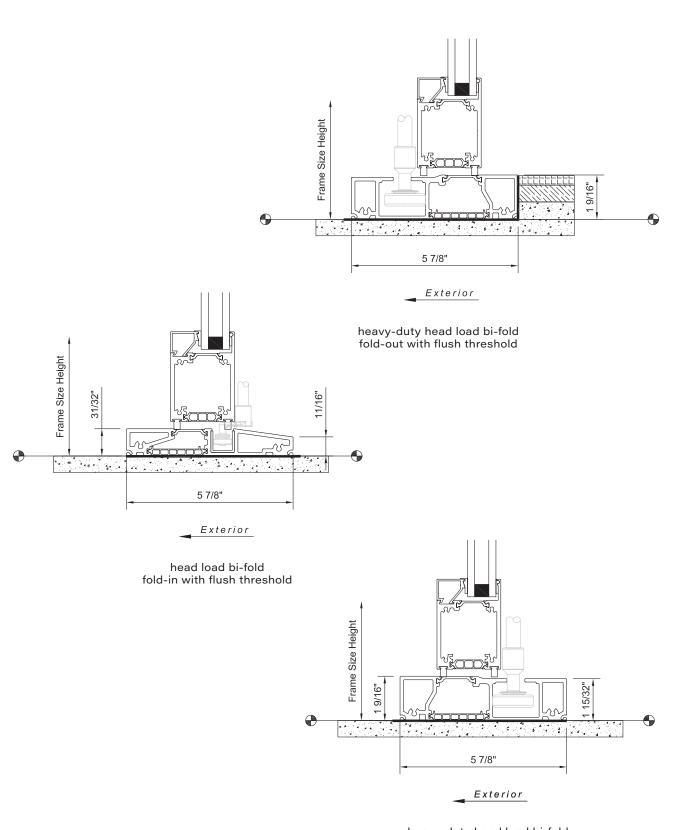
heavy-duty head load bi-fold fold-in head



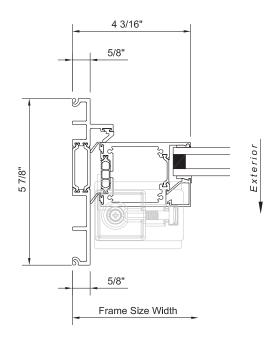
head load bi-fold fold-in head



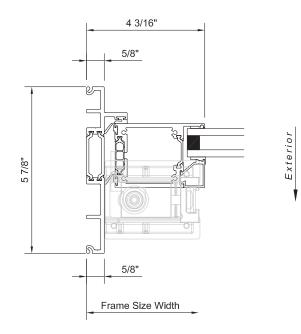
heavy-duty head load bi-fold fold-out with high leg threshold



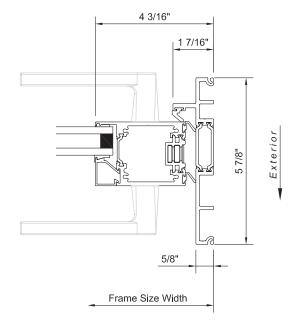
heavy-duty head load bi-fold fold-in with threshold



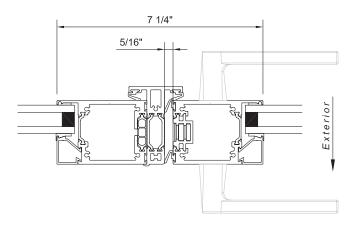
head load bi-fold fold-out jamb at pivot hinge



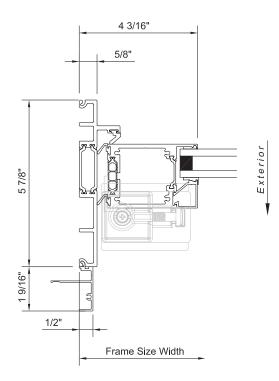
heavy duty head load bi-fold fold-out jamb at pivot hinge



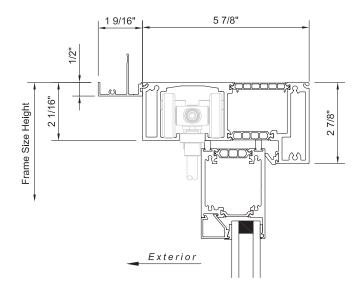
head load bi-fold fold-out jamb



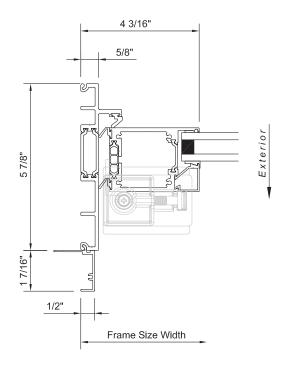
head load bi-fold fold-out bi-parting condition



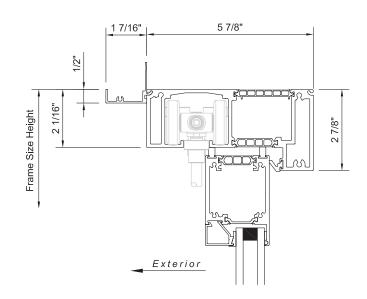
head load bi-fold fold-out jamb at pivot hinge at 1" stucco return



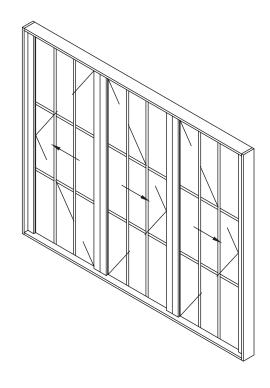
head load bi-fold fold-out head at 1" stucco return



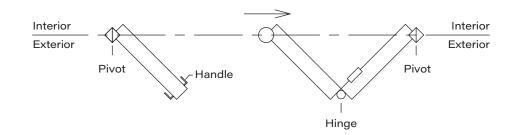
head load bi-fold fold-out jamb at pivot hinge at 1 3/8" stucco return

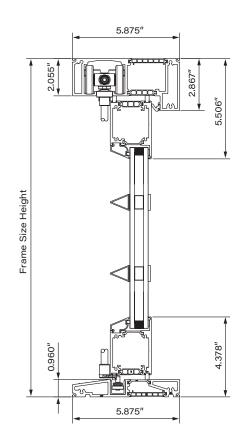


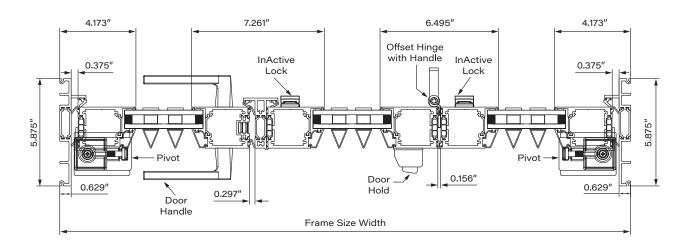
head load bi-fold fold-out head at 13/8" stucco return



- .30 U-value for standard low-E, argon-filled dual-pane glass
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Performance-rated at DP50
- Certified by AAMA
- A 3.17" stile
- Head load carrier hinges available in standard and heavy-duty capacities
- Water barrier, flush sill, and U-track options
- Concealed locking system
- In-stock, designer, split, and custom finishes, see page 130
- Title 24 compliant (California)

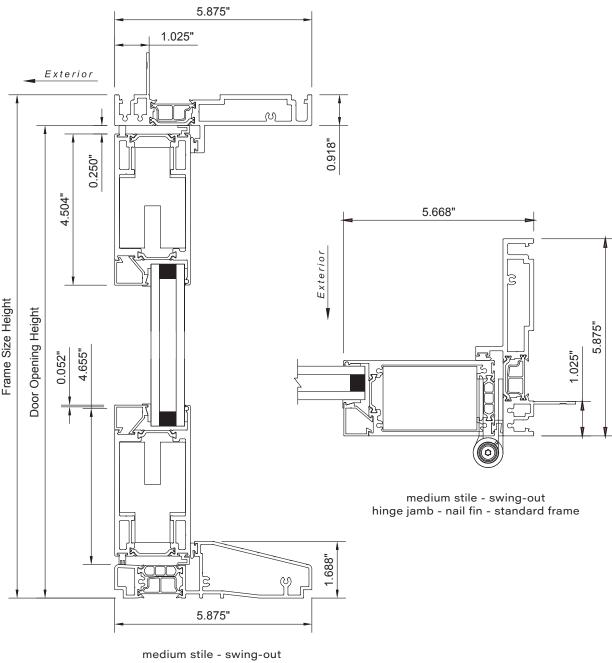




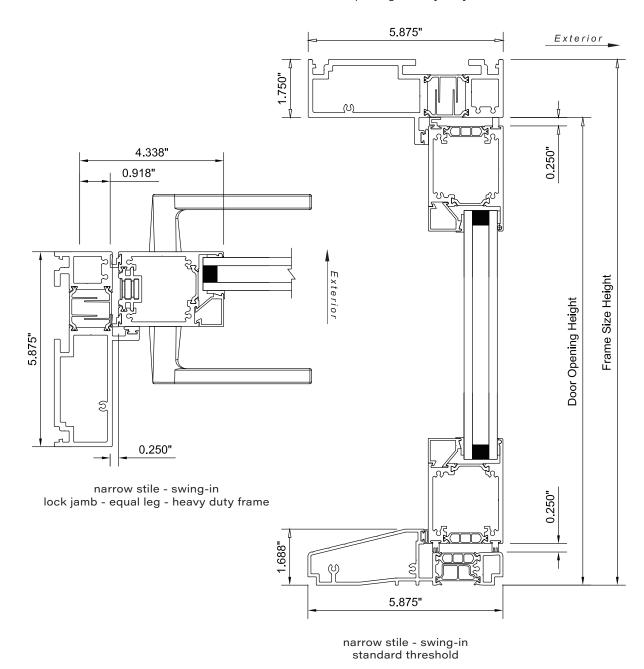


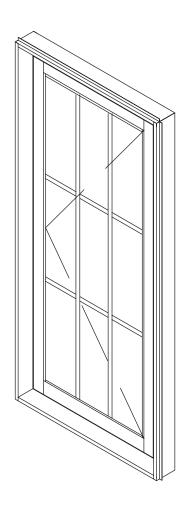
# medium stile - swing-out head - nail-fin - standard frame 5.875"

standard threshold

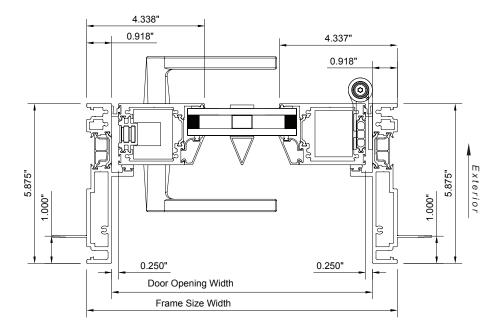


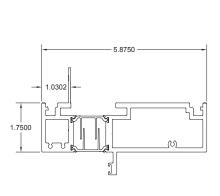
narrow stile - swing-in head - equal leg - heavy duty frame

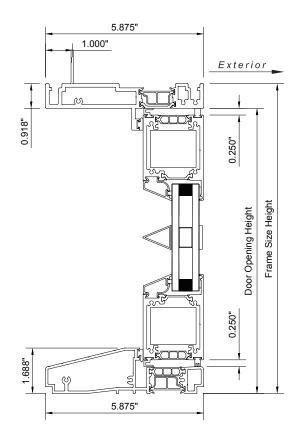


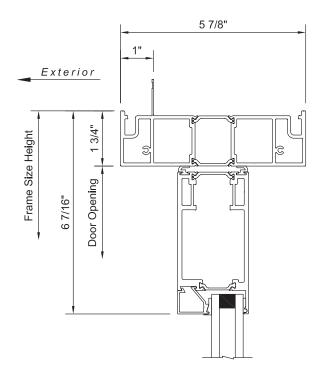


- .30 U-value for standard low-E, argon-filled dual-pane glass
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Currently available in 4'  $\times$  10' panel sizes with standard jambs and up to 5'  $\times$  12' panel sizes with heavy-duty jambs
- Performance-rated at DP50 (inswing) and DP50 (outswing)
- Standard and commercial threshold options
- Four locking options
- Heavy-duty hardware
- In-stock, designer, split, and custom finishes, see page 130
- Title 24 compliant (California)

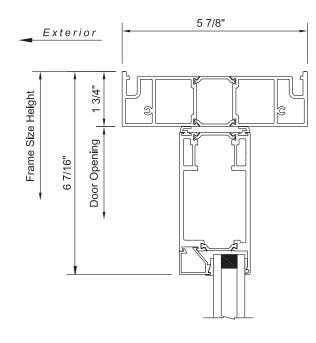




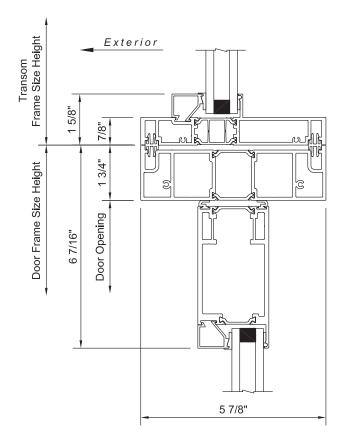




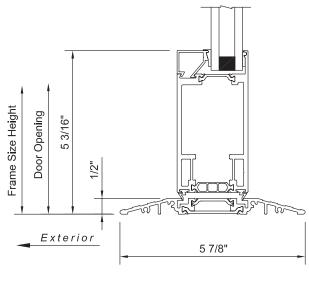
head - nail in frame



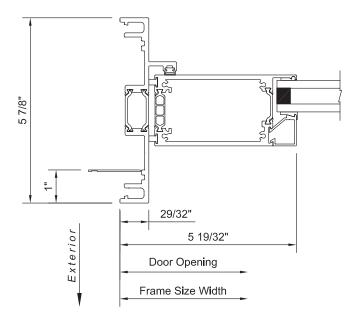
head - equal leg block frame



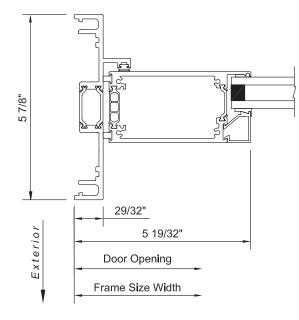
mull @ door @ direct set window transom



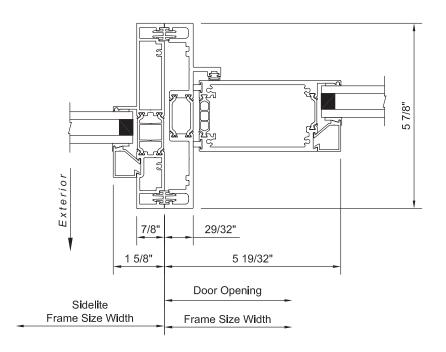
threshold



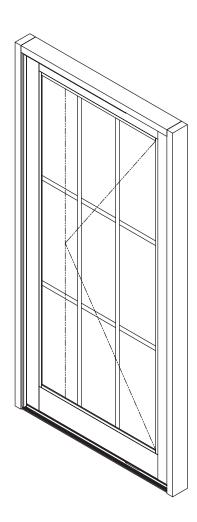
jamb - nail-fin frame



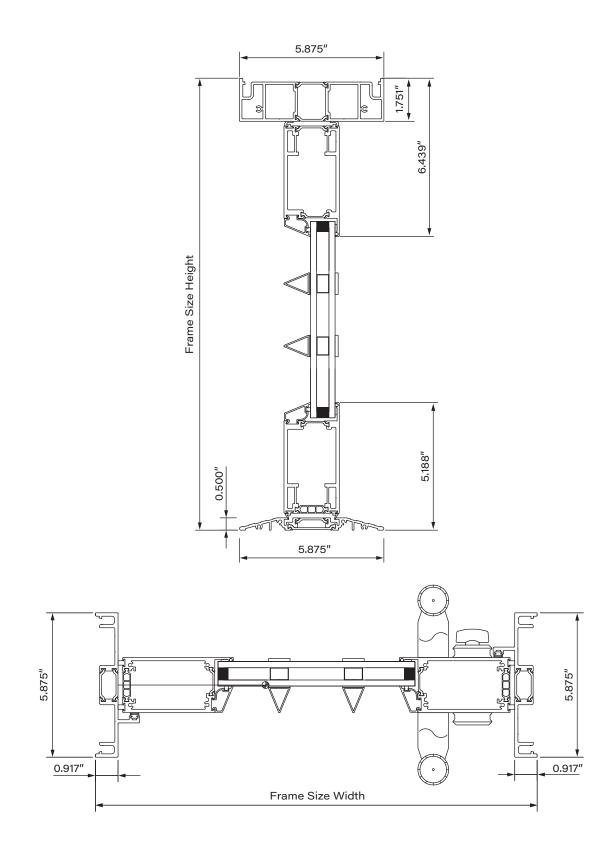
jamb - equal leg block frame

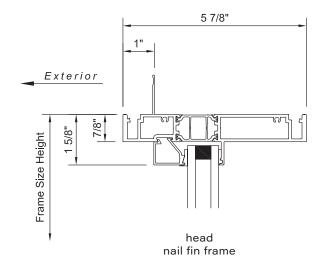


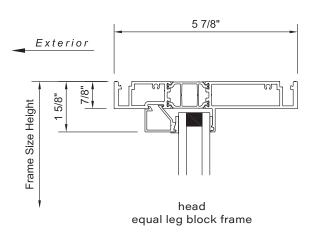
mull @ door @ direct set window sidelite

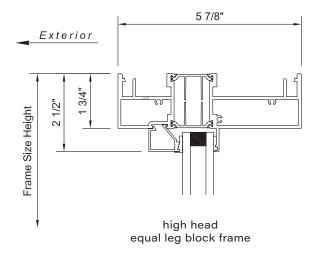


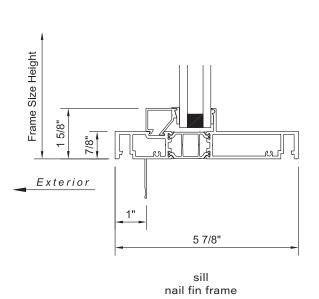
- .30 U-value for standard low-E, argon-filled dual-pane glass
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Available in widths from 24" to 72" and heights from 24" to 120"
- Doors weighing up to 500 pounds open with ease
- Large glass and a minimal frame allow for more light and a modern style
- Low-profile commercial threshold
- Heavy-duty hardware
- In-stock, designer, split, and custom finishes, see page 130
- Title 24 compliant (California)

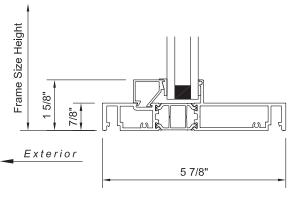




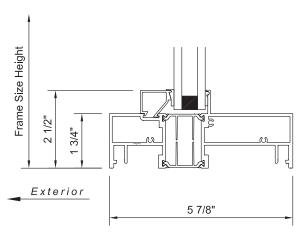




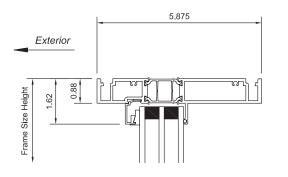




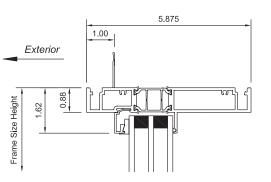




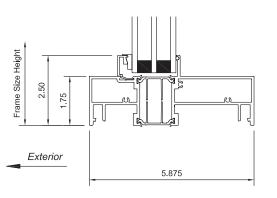
high sill equal leg block frame



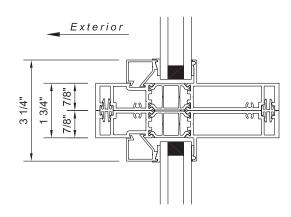
head equal leg frame triple pane



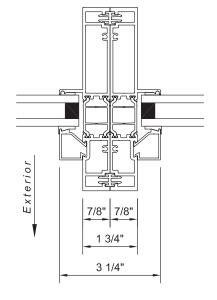
head nail fin frame triple pane



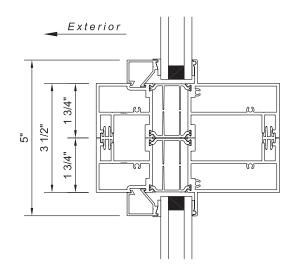
high sill equal leg frame triple pane



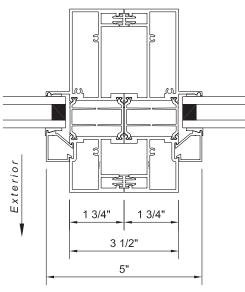
13/4" horizontal mull



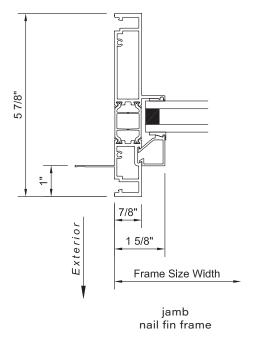
13/4" vertical mull

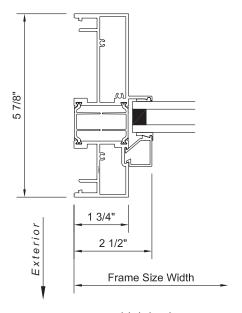


3 1/2" horizontal mull

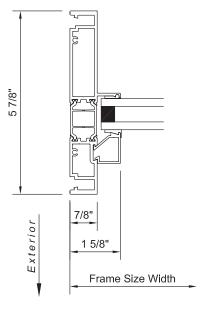


3 1/2" vertical mull

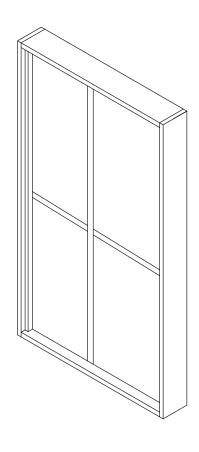




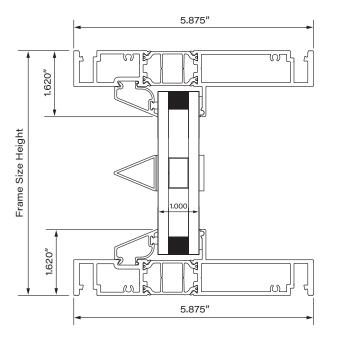
high jamb equal leg block frame

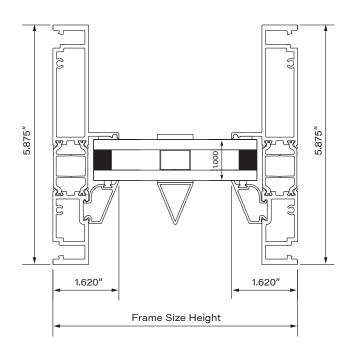


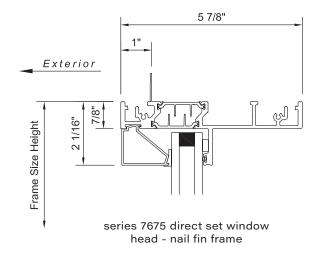
jamb equal leg block frame

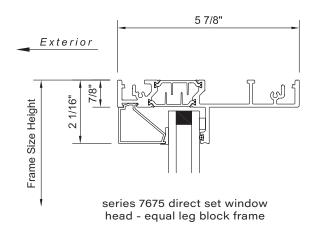


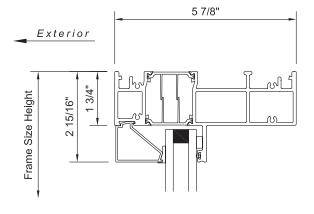
- .29 U-value for standard low-E, argon-filled dual-pane glass
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Performance grade of CW-PG100 at sizes up to  $60" \times 120"$
- Available in sizes up to 16 feet in most markets
- 5.875" frame depth
- Standard and high-base sill options
- In-stock, designer, split, and custom finishes, see page 130
- Title 24 compliant (California)



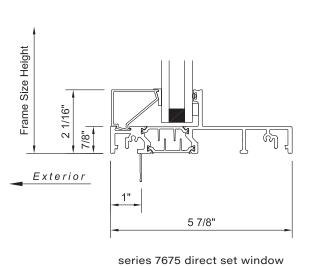








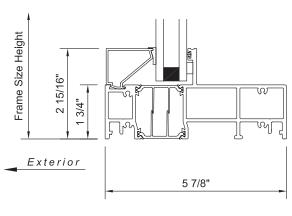
series 7675 direct set window head - equal leg block high frame



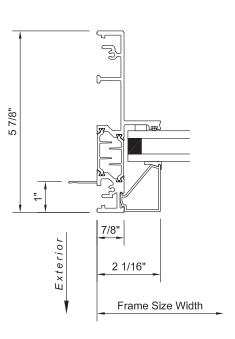
sill - nail fin frame

Exterior 5 7/8"

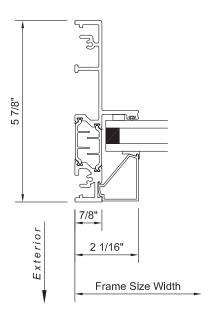
series 7675 direct set window sill - equal leg block frame



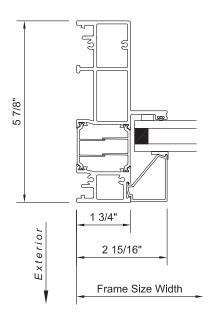
series 7675 direct set window head - equal leg block high frame



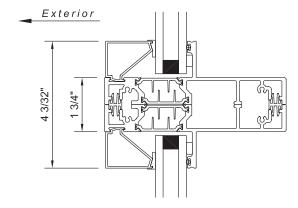
series 7675 direct set window jamb - nail fin frame



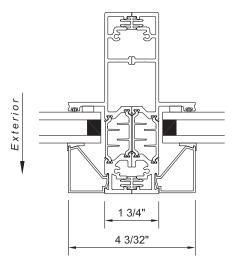
series 7675 direct set window jamb - equal leg block frame



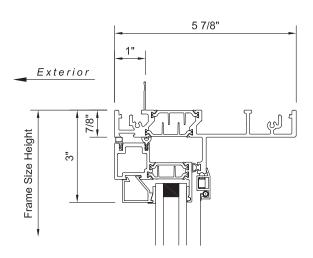
series 7675 direct set window jamb - equal leg block high frame



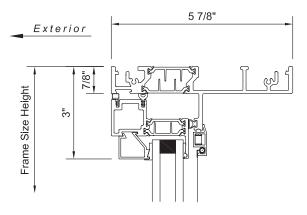
series 7675 direct set window vertical mull



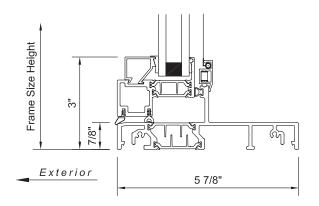
series 7675 direct set window horizontal mull



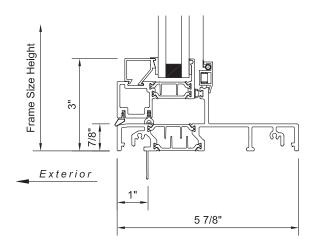
series 7660 awning and series 7670 casement window head - nail fin frame



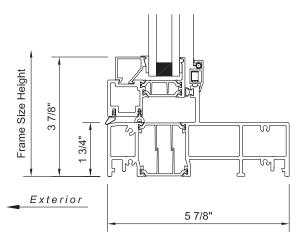
series 7660 awning and series 7670 casement window head - equal leg block frame



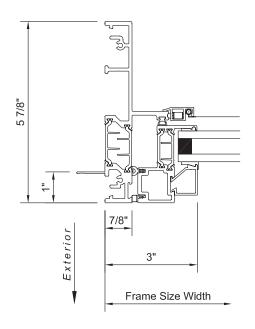
series 7660 awning and series 7670 casement window sill - equal leg block frame



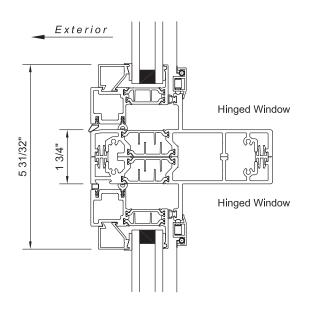
series 7660 awning and series 7670 casement window sill - nail fin frame



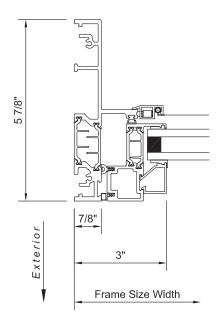
series 7660 awning and series 7670 casement window sill - equal leg block high frame



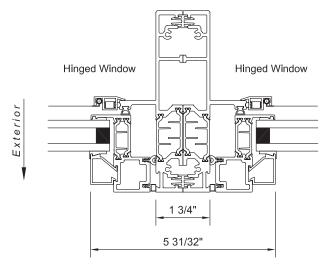
series 7660 awning and series 7670 casement window jamb - nail fin frame



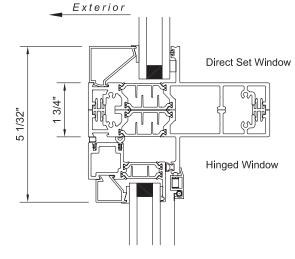
series 7660 awning and series 7670 casement window horizontal mull



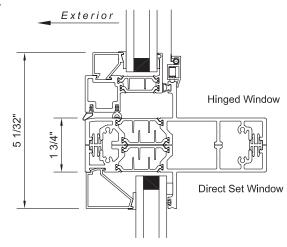
series 7660 awning and series 7670 casement window jamb - equal leg block frame



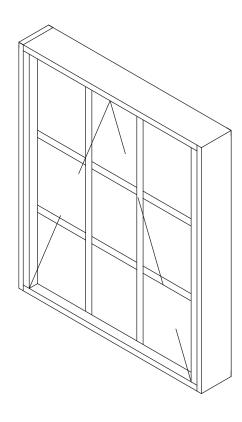
series 7660 awning and series 7670 casement window vertical mull



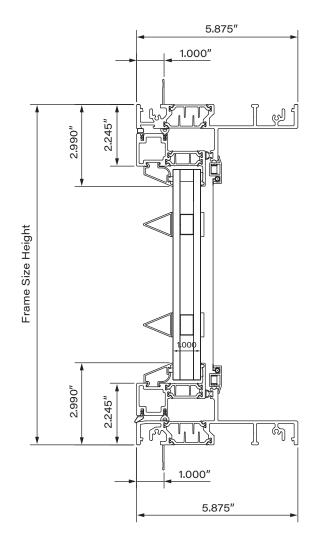
series 7660, 7670 hinged window and 7675 direct set window horizontal mull

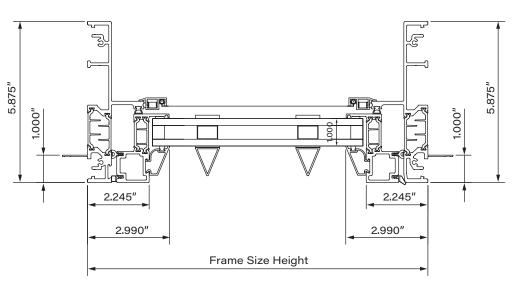


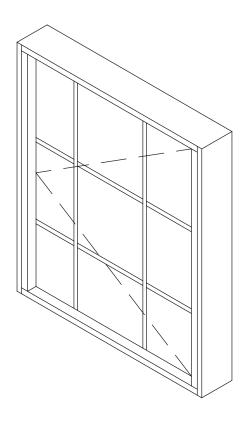
series 7660, 7670 hinged window and 7675 direct set window horizontal mull



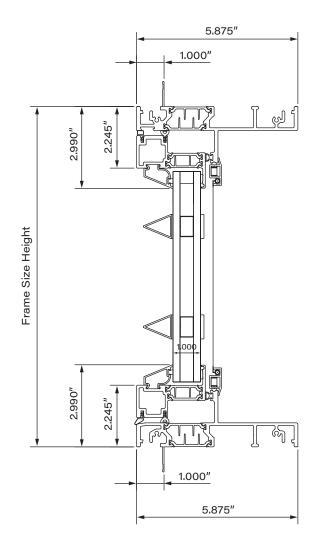
- .36 U-value for standard low-E, argon-filled dual-pane glass
- .33 U-value for Cardinal i89 low-E, argon-filled dual-pane glass
- Available in widths from 20" to 60" and heights from 18" to 48"
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Frame depth of 5.875"
- Performance rating of CW-PG60
- Extruded aluminum screens
- In-stock, designer, split, and custom finishes, see page 130
- Title 24 compliant (California)

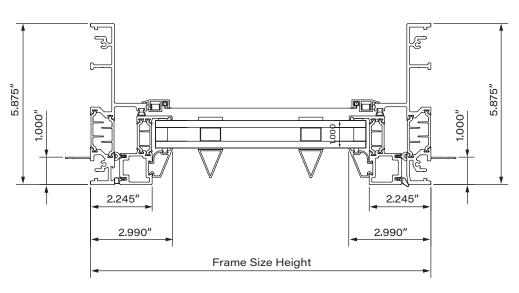


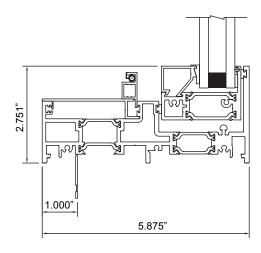




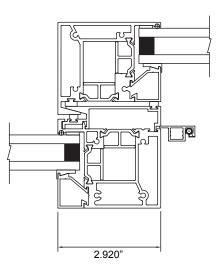
- .35 U-value for standard low-E, argon-filled dual-pane glass
- .32 U-value for Cardinal i89 low-E, argon-filled dual-pane glass
- Available in widths from 18" to 36" and heights from 18" to 95.5"
- All-climate coated or high-performance glass from Cardinal IG
- Glass can be customized and includes options such as laminated glass, solar- and glare-control glass, enhanced winter performance glass, and lowmaintenance glass
- Pre-applied Cardinal Preserve film protects glass during installation
- Frame depth of 5.875"
- Performance rating of CW-PG50
- Extruded aluminum screens
- In-stock, designer, split, and custom finishes, see page 130
- Title 24 compliant (California)



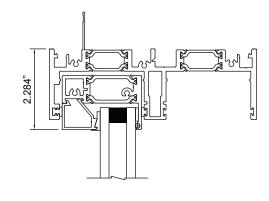




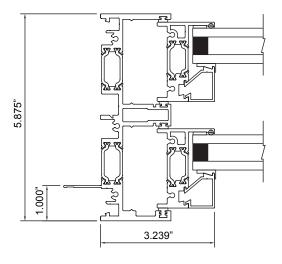
nail-fin condition



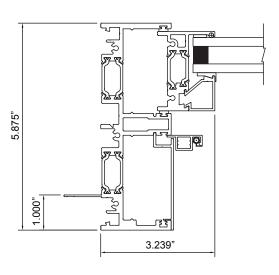
interlock condition



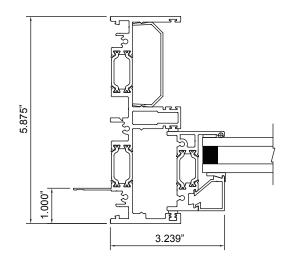
nail-fin condition



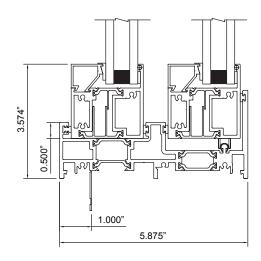
jamb all panel



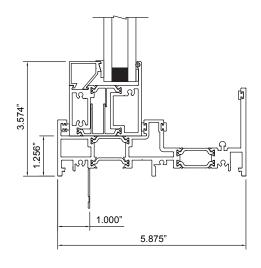
vent panel



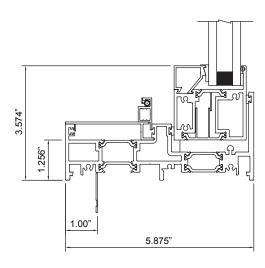
fixed panel



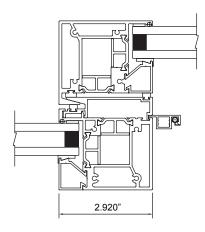
all panel condition



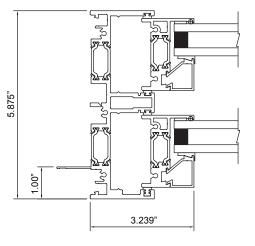
fixed panel condition



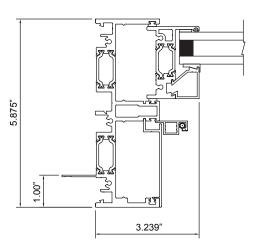
vent panel condition



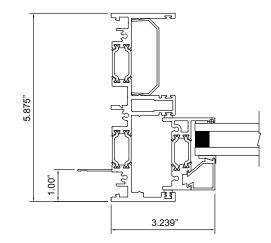
interlock condition



all panel condition



vent panel condition



fixed panel condition

# **Product Families**

# Classic Line

High-quality disappearing glass walls and windows that combine exceptional performance with clean design.

Doors

Multi-Slide Door



Series 600 Multi-Slide Stacking & Pocketing Door (Window Option Available)

Sliding **Glass Door** 



Series 600 Sliding Glass Door (Window Option Available)

**Wood Clad Multi-Slide Door** 



Series 2600 Multi-Slide Stacking & Pocketing Door Bi-Fold Door



Series 9500 Bi-Fold Door (Window Option Available)

Hinged Door



Series 900 **Hinged Door** 

**Pivot** Door



Series 980 **Pivot Door**  Windows

Window Wall



Series 600 Window Wall

Fixed Window



Series 620/670 **Fixed Window** 

Hinged Windows



Casement

Series 670 Awning

Series 670 Hopper

Operating Windows



Series 610 Single-Hung



Series 620 Sliding Window

**Performance Line** 

Our Series 7000 family of moving glass walls and windows address energy and structural requirements while promoting contemporary design.

Doors

Multi-Slide Door



Series 7600 Multi-Slide Stacking & Pocketing Door (Window Option

Available)

Sliding Glass Door



Series 7650 Sliding Glass Door (Window Option Available)

Bi-Fold Door



Series 7950 Bi-Fold Door (Window Option Available)



Hinged Door



Series 7900 Hinged Door **Pivot** Door



Series 7980 **Pivot Door** 

Windows

Window Wall



Series 7630 Window Wall

Fixed Window



Series 7615/7625/7675 **Fixed Window** 

Hinged Windows



Series 7670 Casement



Series 7660 Awning

Series 7680 Hopper

Operating Windows



Series 7610 Single-Hung



Series 7620 Sliding Window

**Simulated Steel Line** 

steel but are far more affordable.

Doors

Multi-Slide Door



Series 7600s Multi-Slide Stacking & Pocketing Door (Window Option

Available)

Sliding Glass Door



Series 7650s Sliding Glass Door (Window Option Available)

Bi-Fold Door



Series 7950s Bi-Fold Door (Window Option Available)

Hinged Door



Series 7900s Hinged Door



**Pivot** 

Door

Series 7980s Pivot Door

Window Wall

Windows



Series 7630s Window Wall

Hinged Windows



Series 7660s Awning



Series 7670s Casement

# **Aluminum Finishes**

Bronze Anodized

Satin Anodized

Aluminum finishes are available in-stock or as designer selections, and they can be customized to match nearly any color. Split finishes, in which different finishes are used on opposite sides of the door for additional design flexibility, are also available. For exact paint swatch samples, contact us.

\* Available as a split finish.

\* White

\* Navajo White

\* Stonish Beige



\* Warmtone



\* Autumn Night



\* Hillside Bronze

